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Kisling

2023
Katalog

**YAPIŞTIRICI
DÜNYASINA
HOŞ GELDİNİZ**

Driving innovation with pioneering spirit.

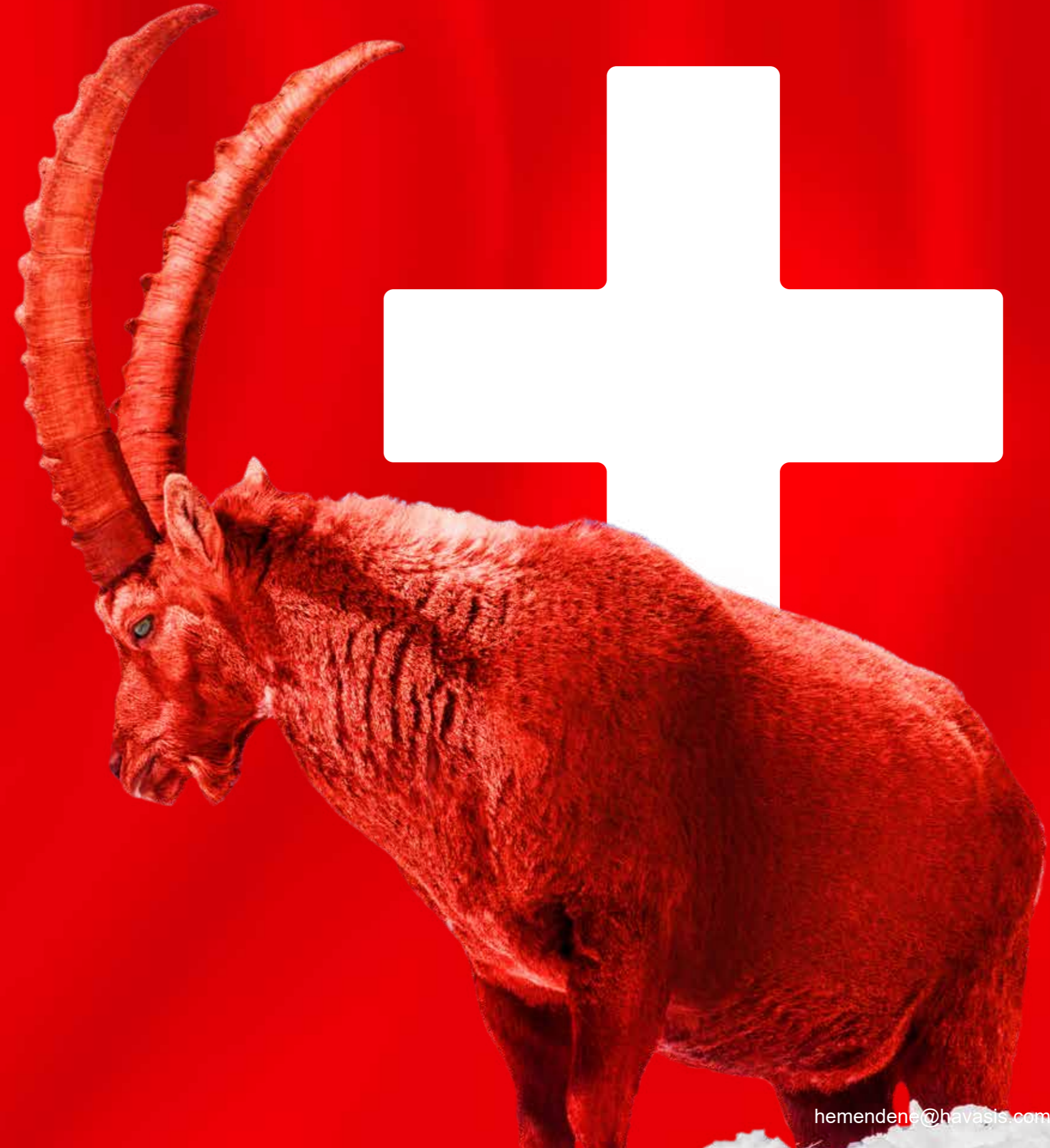
Founded in Switzerland - operating internationally: We have been on the market since 1862 and today are one of the leading manufacturers of high-quality adhesives and sealants as well as encapsulants for almost all industries, OEM manufacturers and retailers.

Our product range comprises (meth)acrylate structural adhesives, epoxy structural adhesives, anaerobic adhesives, cyanoacrylate instant adhesives, silicones, hybrid polymers and encapsulants for a wide range of applications. We also develop application-specific product solutions at our customers' request.

Our customers are leading companies from sectors including:

- + **Transportation**
- + **Automotive**
- + **Lightweight Materials & Composites**
- + **E-Mobility and Electric Motors**
- + **Electronics**
- + **Loudspeakers**
- + **Fluid Technology**
- + **Maintenance, Repair and Overhaul (MRO)**

Resellers who market our products under their own brands have also trusted Kisling's solutions for many years. Highly professional application advice and extensive service are also part of our daily offer as well as the production of our products in-house.



Customer-specific adhesives and sealants without compromise.

Every demanding application has its own specific challenges for the adhesives, sealants and encapsulations used in it. With us you can be assured that your desired parameters are 100% fulfilled, thanks to products that are custom-made to your requirements.

Special solutions by professionals for professionals

These are developed by our specialists in close collaboration with your team – from adhesives development through to the processing chain, because we are more than just a supplier. We are your partner for individual adhesive and sealing solutions. And all of it with trusted and certified Kisling quality.

Innovation meets individuality

We have already developed more than 30 unique and innovative adhesive, sealant and encapsulation products for customers in industries such as IT, electronics, automotive and plumbing.



Environmental protection and safety.

Safety, quality and the judicious use of natural resources are all as central to our corporate philosophy as the Matterhorn is to Switzerland. For decades, therefore, we have developed and marketed many hazard label-free products, while complying with all international quality standards and guidelines.

The Kisling sustainability label

All hazard label-free adhesives and sealants are marked with the Kisling sustainability label. This label stands for highest quality, performance and sustainability throughout all stages of the product lifecycle – from procurement and production through processing to disposal.

Our path to sustainable development

Human – environment – business relationships: it is our responsibility of truly embodying sustainability at all these levels. Whether it is the constant protection and continuing training of our employees, the installation of solar panels on the roof of our headquarter in Wetzikon or by means of our code of compliance – to name just a few examples.





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Bonding capabilities to different materials

Category of plastics	Plastic types	Cyanoacrylate	Cyanoacrylate + primer	Anaerobics	Epoxies, 2K	Acrylates/MMAs, NoMix	Acrylates/MMAs, 2K	Hybrid polymers	RTV silicones	Surface pre-treatment, with cleaner 9190	Surface pre-treatment, with cleaner 9195	Optional methods, mechanical roughening	Optional methods, physically roughening (plasma, corona, ...)
Thermoplastics	ABS*	-	..	-	-	..	-	-
	ASA*	-	..	-	-	..	-	-
	LCP	-	..	-
	PA6	...	-
	PBT	-	..	-
	PC*	...	-	-	..	-	-	..	-	-
	PE	-	..	-	-	-	-	-	-	-	..
	PEEK	-
	PEI	...	-	-
	PES*	..	-	-	..	-	-	..	-	..
	PET	-	-	..
	PI	...	-	-	-	..
	PMMA*	...	-	-	..	-	-	..	-	-
	POM	-	..	-	-	-	-	-	-	-	-
	PP	-	..	-	-	-	-	-	-
	PPO*	-	..	-	-	-	..	-	-
	PS*	..	-	-	..	-	-	..	-	-
PTFE	-	..	-	-	-	-	-	-	-	-	
PVC-P	...	-	-	-	-	-	-	-	
PVC-U	-	..	-	-	-	
SAN	...	-	-	..	-	-	..	-	-	
PU*	-	..	-	-	
Thermosetting plastics	EP	...	-	-	-
	MF	..	-	-	-
	PF	..	-	-	-
	UP	...	-	-	-
Elastomers	CR	-	..	-	-	-
	EPDM	-	..	-	-	-	-	-
	IR	-	-	-	-	-	-	-
	NBR	-	..	-	-
	NR	-	-	-	-	-	-	-
	PU	-	-	-	-	-	-	-
	SBR	-	-	-	-	-	-	-
	SI	-	..	-	-	-	-	-
TPE	-	
Other	Cardboard	..	-	-	-	-	-	-	-	-	-
	Wood	..	-	-	..	-	-	-	..	-
	Leather	..	-	-	-	-	-	-	-	..	-
	Glass	..	-	-	-
	Ceramics	..	-	-	-	-
	Ferrite	..	-	-	-	-
Metals	..	-	-	..	-	

... very well suited .. well suited . moderately suited - not suited

* Plastic tend to be sensitive to stress cracking

Structural Adhesives

TYPICAL APPLICATIONS FOR STRUCTURAL ADHESIVES



E-MOBILITY / ELECTRIC MOTORS

High strength and durable connection of components under dynamic stress

- + Bonding of permanent magnets (surface and pocket magnets)
- + Joining of metal sheets to a laminated core, commutators and bearings
- + Encapsulation of windings and soldered joints



ELECTRICAL ENGINEERING AND ELECTRONICS

High abrasion resistance and fast curing for mass production

- + Bonding of electrical coils
- + Encapsulation of device housings and frames
- + Encapsulation of cables, plugs and sensors



TRANSPORTATION

High fatigue resistance for dynamically loaded structural components

- + Bonding of highly stressed components (metal and fibre composite)
- + Bonding of plastic/metal hybrid components
- + Vehicle repair and automotive aftermarket applications



LOUDSPEAKER CONSTRUCTION

Fatigue-resistant bonding

- + Bonding of passivated steel with ferrite
- + Bonding of plastics with metal
- + Joining of elastomers and impregnated boards



FIBRE-REINFORCED PLASTICS

High resistance to torsion, vibration and alternating climate

- + Bonding of honeycomb constructions for manufacture of sandwich components
- + Gluing of metallic joining elements (threaded bolts, threaded bushes etc.), clips and cable clips
- + Bonding of fibre composite-fibre composite components in outer shell/skin area with class A requirements



MAINTENANCE, REPAIR AND OVERHAUL (MRO)

Fatigue-resistant, composite and metal bonding, mechanically reworkable

- + Repairs of all types
- + Repair of cracks and leaks
- + Reinforcing and sealing of welds

**BONDING +
SEALING +
ENCAPSULATION**

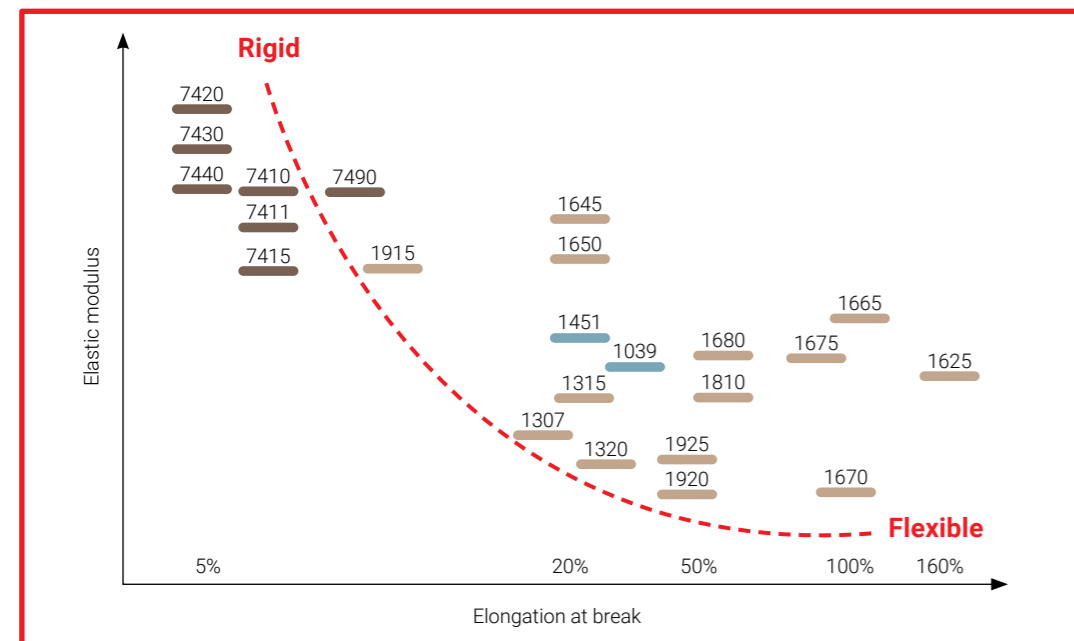
With its methacrylate and epoxy structural adhesives, Kisling offers a range of products with very different characteristics:

Our structural adhesives range includes:

No-mix Structural Adhesives
with the shortest curing times and outstanding adhesive results

Methacrylate Structural Adhesives
for rapid, high-performance bonding of a wide variety of materials with a balanced stiffness/toughness profile.

Epoxy Structural Adhesives
for highly rigid, ageing-resistant bonding of highly stressed components



Structural Adhesives

Product	Adhesive chemistry	Characteristics	Mixing ratio	Viscosity	Time to initial strength	Pot life	Final strength	Elongation at break	Tensile strength	Tensile shear strength	Temperature range
					Time to 1 N/mm ²			ISO 527 / 1A	ISO 527 / 1A	Alu/Alu (DIN EN)	
Unit				mPas	min.	min.	hrs.	%	N/mm ²	N/mm ²	°C
1451 1093	Urethane acrylate	No-mix system; medium viscosity/elasticised; glass-metal set	n.a.	Gel	~15 s	n.a.	n.a.	n.a.	n.a.	>18	-55 to 120
1470 1471	Methacrylate	No-mix system, low viscosity/excellent creeping properties, high-strength	n.a.	Thin	10-20 s	n.a.	n.a.	n.a.	n.a.	n.a.	-60 to +180
1039 1090	Urethane acrylate	No-mix system, medium viscosity/flexible, high peel & impact resistance	n.a.	Gel	~30 s	n.a.	n.a.	n.a.	n.a.	>15	-55 to +150
1315	Methacrylate	Medium viscosity, very fast, high-strength, impact resistant, high temperature stability	1:1	~6500	3-4	1-2	12	~20	~21	>20	-40 to +150
1675	Methacrylate	paste-like, stable, gap-filling up to 10 mm, excellent plastic bonding	10:1	~100,000 tx	4-5	2-3	12	~85	~17	>18	-55 to +120
1320	Methacrylate	Black, medium viscosity, fast, high-strength, impact resistant	1:1	~5000	4-5	2-3	12	~20	~21	>20	-40 to +130
1915	Methacrylate	Medium viscosity, thixotropic, fast, impact resistant, high-strength	1:1	~15,000 tx	4-5	2-3	12	~8	~36	>20	-50 to +150
1810	Methacrylate	Thixotropic, very impact resistant, exceptional metal bonding	1:1	~150,000 tx	5-6	3-5	12	~50	n.a.	>25	-40 to +150
7415	Epoxy resin	Paste-like, fast-curing, medium-strength, grey	1:1	Paste-like	6-7	3-4	48	n.a.	n.a.	>13	-60 to +100
7410	Epoxy resin	Medium viscosity, self-levelling, fast-curing, medium-strength, transparent	1:1	~8000-11,000	6-7	3-4	48	~6	~46	>13	-60 to +100
7411	Epoxy resin	Medium viscosity, self-levelling, fast-curing, medium-strength, black	1:1	~8000-11,000	6-7	3-4	48	~6	~46	>13	-60 to +100
1307	Methacrylate	UL-94 HB, medium viscosity, fast, high-strength, impact resistant	1:1	~5000	6-8	2-5	12	~20	~21	>20	-40 to +130
1665	Methacrylate	Paste-like, stable, excellent bonding, high flexural fatigue strength	10:1	~75,000 tx	8-13	3-6	24	~100	~15	>19	-55 to +120
1625	Methacrylate	Paste-like, universally applicable, high elongation at break	10:1	~100,000	14-16	6-8	24	~160	~10	~16	-40 to +100
1645	Methacrylate	Paste-like, stable, universally applicable, excellent tensile strength	10:1	~100,000 tx	14-16	6-8	24	~30	~15	>20	-40 to +100
1680	Methacrylate	Paste-like, stable, long open time, excellent plastic bonding	10:1	~100,000 tx	16-18	8-12	24	~65	~15	>17	-55 to +100
1670	Methacrylate	Paste-like, stable, long open time, excellent composite bonding	10:1	~75,000 tx	35-40	18-22	24	~75	-	>20	-55 to +120
1650	Methacrylate	Paste-like, stable, long processing time, universally applicable	10:1	~100,000 tx	38-42	20-22	24	~30	~15	>20	-40 to +100
7440	Epoxy resin	Paste-like, long processing time, high-strength/very high temperature stability, black	2:1	Paste-like	~3 h	40-60	96	~5	~33	>20	-40 to +180
7430	Epoxy resin	Paste-like, long processing time, high-strength	1:1	Paste-like	~4 h	40-50	96	n.a.	n.a.	>23	-60 to +100
7420	Epoxy resin	Medium viscosity, long processing time, high-strength	1:1	40,000-45,000	~7 h	95-105	72	n.a.	n.a.	>25	-40 to +100
7490	Epoxy resin	Paste-like, stable, long open time, excellent composite bonding, black	2:1	Paste-like	~8.5 h	115-125	120	~7	~34	>33	-40 to +180

Steel, stainless steel	Metals			Thermo-sets/composite materials		Thermo-plastics					Other substrates			Low odour ²	Approvals	Container size Bulk containers on request
	Aluminium	Copper, brass		GFRP	CFRP	PVC	PA	ABS, ASA, SAN	PC	PMMA	Glass	Ceramics	Wood			
...	-	-	-	-	-	-	-	-	Yes	n.a.	50 g, 10 ml 50 ml
...	-	-	-	-	-	-	-	-	-	-	Yes	n.a.	1 kg 1 kg
...	-	-	-	-	-	-	-	.	.	-	Yes	n.a.	50 g, 300 g 10 ml, 50 ml
...	-	Yes	n.a.	50 ml
...	-	Yes	DIN EN 45545-2	50 m, 250 ml 490 ml
...	-	Yes	n.a.	50 ml
...	-	No	n.a.	50 ml
...	-	-	-	-	-	-	-	Yes	n.a.	50 ml
...	No	n.a.	50 ml
...	No	n.a.	50 ml, 200 ml 400 ml
...	No	n.a.	50 ml, 200 ml 400 ml
...	Yes	NSF - S2-S6	50 ml
...	-	No	n.a.	50 ml, 490 ml
...	-	No	n.a.	50 ml, 200 ml, 490 ml
...	-	No	n.a.	50 ml, 490 ml
...	-	Yes	DIN EN 45545-2	50 ml, 250 ml 490 ml
...	-	No	n.a.	50 ml, 250 ml 490 ml
...	-	No	n.a.	50 ml
...	Yes	DIN EN 45545-2	50 ml, 200 ml 400 ml
...	Yes	DIN EN 45545-2	50 ml, 200 ml 400 ml
...	Yes	NSF - S2-S6	50 ml, 200 ml 400 ml
...	Yes	DIN EN 45545-2	50 ml, 200 ml 400 ml

Anaerobic Adhesives



TYPICAL APPLICATIONS FOR ANAEROBIC ADHESIVES



SCREW LOCKING

For securing and sealing bolts, studs, nuts, thread inserts and screw plugs against impact, vibration and corrosion.

- + Complete form and material closure
- + No damage to component surfaces
- + Constant friction coefficients



SHAFT-HUB CONNECTION

For fixing cylindrical joints, with high resistance to acids, lyes etc.

- + Complete form and material closure
- + No tension peaks
- + Replaces feather keys, wedges, pins and similar aids



PIPE THREAD SEALS

Gap filling sealants for sealing pipe thread seals against fluids, gases and solvents.

- + For fine and coarse threads
- + Seals against common gases and fluids
- + Prevents corrosion in the seal area



HYDRAULIC SEALS

For sealing pneumatic and hydraulic screw connections up to a diameter of 2 inches

- + Vibration-resistant sealing compound
- + Seals and secures simultaneously (against twisting)
- + Jamming when joining stainless steel elements is ruled out



SURFACE SEALANTS

Suitable as replacement for solid sealants in flange joints on pumps, gearboxes etc.

- + No settling effects
- + Universal application regardless of component geometry
- + Seals against common industrial media

Anaerobic Adhesives

	Designation	Colour	Viscosity [mPas]	Breakaway torque [Nm] (As per DIN 54454)	Prevailing torque [Nm]	Compressive shear strength [N/mm ²]	Max. gap [mm]	Max. thread size	Temperature range [°C]	Final strength at 25°C [h]	Approvals, registrations	Container size Bulk containers on request
4003	Screw lock low-strength	Purple	~1000	>10	>2	>10	0.2	M 36	-55 to +150	10	5	50 g
4050	Screw locking medium-strength	Blue	~150	>15	>7	>8	0.15	M 12	-55 to +150	10	5	5 g, 50 g
4052	Screw locking medium-strength	Blue	~2200 tx	>21	>10	>20	0.25	M 36	-55 to +150	3	1, 2, 3, 4, 5	10 g, 25 g, 50 g, 250 g, 1 kg
4100	Screw lock high-strength	Red	~1500 tx	>20	>35	>20	0.25	M 36	-55 to +150	6	1, 2, 5	50 g, 250 g
4101	Screw lock high-strength	Green	~700	>25	>40	>20	0.15	M 25	-55 to +150	10	1, 2, 5	10 g, 50 g, 250 g
4115	Screw lock heat-resistant and high-strength	Red	~10,000 tx	>23	>23	>25	0.2	M 36	-55 to +200	24	-	50 g, 250 g
4202	Hydraulic seal medium-strength	Brown	~600	>14	>16	>8	0.15	¾"	-55 to +150	6	5	50 g, 250 g
4203	Hydraulic seal low-strength	Violet	~17,000 tx	>2	>1	>1	0.15	¾"	-55 to +150	24	5	50 g, 250 g
4205	Pipe thread sealing with PTFE, low-strength	White	~17500 tx	>5	>4	>5	0.3	3"	-55 to +200	12	1, 2, 3, 5, 6	50 g, 250 g
4207	Pipe thread sealing universal, medium-strength	Yellow	~23,000 tx	>10	>10	>6	0.5	2"	-55 to +150	6	1, 2, 3, 4, 5, 6	50 g, 250 g
4209	Pipe thread seal high-strength	Red	~6500	>25	>35	>20	0.3	2"	-55 to +150	24	2, 5	50 g, 250 g
4212	Pipe thread sealing with PTFE, low-strength	White	~240,000 tx	>4	>1	>2	0.5	3"	-55 to +150	24	1, 2, 3, 5	50 g

APPROVALS:
 1 NSF – ANSI 61 Drinking Water System Components
 2 NSF – S2-S6 Non-direct food contact (NSF-Registered Proprietary Substances and Nonfood Compounds)
 3 DVGW/DIN EN751-1 Use in threaded joints for gas-carrying components. Not permitted in Germany under DVGW-TRGI 2008 for domestic gas installations
 4 KTW corresponds to the guide formulation of the German Federal Environment Agency (Umweltbundesamt) of 11/02/2016 for use in the drinking water sector.
 5 Products without hazard pictograms as per (EC) No. 1272/2008 in section 2.2
 6 Water Regulations Advisory Scheme (UK)

	Designation	Colour	Viscosity [mPas]	Breakaway torque [Nm] (as per DIN 54454)	Prevailing torque [Nm]	Compressive shear strength [N/mm ²] (DIN 54452)	Tensile strength [N/mm ²]	Max. gap [mm]	Max. thread size	Temperature range [°C]	Final strength at 25°C [h]	Approvals, registrations	Container size Bulk containers on request
4252	Surface seal low-strength	Green	~20,000 tx	>6	>3	>4	>2	0.30	-	-55 to +150	24	1, 2, 5	50g, 250g
4253	Surface seal universal, low-strength	Orange	~34,000 tx	>8	>5	>5	-	0.50	-	-55 to +150	24	1, 2, 5	50g, 250g
4254	Surface seal flexible, medium-strength	Red	~250,000 tx	>18	>10	>18	>14	0.50	-	-55 to +150	72	-	50g, 250g
4280	Surface seal heat-resistant and high-strength	Red	~80,000 tx	-	-	>12	>10	0.50	-	-55 to +200	12	1, 2	50 g
4430	Joint high-strength	Green	~150	>25	>40	>25	-	0.15	M 12	-55 to +150	6	1, 2	50g, 250g
4451	Joint high-strength	Green	~2500	>25	>40	>27	-	0.20	M 36	-55 to +150	4	1, 2	50g, 250g
4453	Joint heat-resistant and high-strength	Green	~550	>25	>40	>27	-	0.15	M 20	-55 to +175	4	1, 2, 3, 4, 6	50g, 250g
4460	Joint heat-resistant and high-strength	Green	~13,000	>25	>25	>25	-	0.20	M 36	-55 to +200	24	4	50g, 250g
2453	UV/Anaerobic joint, heat-resistant and high-strength	Transparent	~550	>25	>40	>27	-	0.15	M 20	-55 to +175	4	-	50 g

Auxiliary Products

	Designation	Colour	Container size Bulk containers on request
4900	Activator (solvent-based)	Turquoise	100 ml, 1000 ml
4910	Activator (monomer-based)	Light blue-green	100 ml, 1000 ml

APPROVALS:
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Cyanoacrylate Instant Adhesives

TYPICAL APPLICATIONS FOR CYANOACRYLATE INSTANT ADHESIVES



UNIVERSAL ADHESIVES

Trusted workhorses – a tidy solution for many standard applications with different materials. Highly valued in window and furniture construction, DIY activities and for repair tasks.

- + Bonding of metal or plastic holders
- + Bonds wood, e.g. for model construction
- + Bonds cork and cardboard



PLASTIC ADHESIVES

Your result in just a few seconds: these adhesives allow you to join the similar materials as well as combinations of different plastics in very little time.

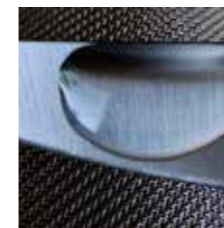
- + Attach elastomer seals in moulded plastic parts
- + Repair plastic parts
- + Join plastic housings



ELASTOMER ADHESIVES

Flexible assistants that provide a perfect, strong joint. Advantages include outstanding weather resistance and processing by fully automated dosing systems.

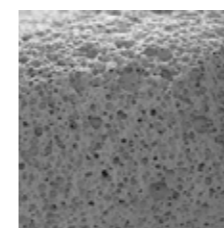
- + Bonding of corner angle and round cord seals
- + Attaching of elastomer seals
- + Bonding of seal profiles of all types



METAL ADHESIVES

Even 'hard on hard' is not a problem with our product range, which has proved itself over many years in very difficult conditions, including

- + Bonding of ball bearings
- + Setting of gemstones
- + Bonding of micromagnets



SPECIAL ADHESIVES

One of them will always fit. One of our special adhesives will help you to bond, for example, porous materials, applications in the loudspeaker industry or materials that are difficult to join (POM, PE, PP, PTFE, silicones)

- + Bonding of composite rods (e.g. trekking poles)
- + Bonding of loudspeaker components (e.g. dust cap with 5923)
- + Bonding of plastic washers (e.g. in PP with the aid of 5150 primer)

Cyanoacrylate Instant Adhesives

	Designation	Colour	Viscosity [mPas]	Tensile shear strength on steel/steel [N/mm ²] (DIN EN 1465)	Temperature range [°C]	Setting time (sec.)			Approvals, registrations	Container size Bulk containers on request
						Aluminium	CBR	EPDM		
5011	Universal	Colourless	100	20	-30 to +80	50	5	10	1, 2	20 g, 30 g, 50 g, 500 g
5012	Universal	Colourless	90	15	-30 to +80	65	7	25		5 g
5014	Universal	Colourless	2000	15	-30 to +80	60	8	10		20 g, 30 g, 50 g, 500 g
5039	Universal Gel	Colourless	Gel, thixotropic	24	-30 to +80	100	21	30		3 g, 20 g
5300	Elastomer	Colourless	30	-	-30 to +80	25	3	2	1, 2	20 g, 30 g, 50 g, 500 g
5925	Elastomer	Colourless	30	-	-30 to +80	60	5	7	1, 2	20 g, 30 g, 50 g, 500 g
5950	Plastic	Colourless	5	-	-30 to +80	28	5	6		20 g, 50 g, 500 g
5400	Plastic	Colourless	30	-	-30 to +80	35	3	2	1, 2	20 g, 30 g, 50 g
5713	Plastic	Colourless	1200	-	-30 to +80	60	6	10		20 g, 50 g, 500 g
5200	Metal	Colourless	5	18	-55 to +80	20	-	-		20 g
5210	Metal	Colourless	400	14	-55 to +105	35	-	-		20 g, 500 g
5634	Metal	Colourless	2800	18	-55 to +120	90	-	-		20 g, 50 g, 500 g
5861	Porous	Colourless	100	17	-55 to +85	35	5	10	1, 2	20 g, 500 g
5880	Black	black	150	20	-55 to +120	35	25	25		20 g, 50 g, 500 g
5889	Special	Colourless	400	14	-55 to +105	30	12	17		20 g, 50 g, 500 g
5901	Low odour	Colourless	6	12	-30 to +100	100	15	65	5	20 g, 500 g
5922	Low odour	Colourless	60	12	-30 to +100	100	25	18	5	500 g
5923	Low odour	Colourless	1000	12	-30 to +100	100	32	28	5	20 g, 500 g
5370	2K Repair	Colourless	Gel, thixotropic	16	-55 to +80	10	10	10		10 g
5380	2K Flexible	Colourless	Gel, thixotropic	7	-55 to +80	90	20	20		10 g

APPROVALS:
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 2 NSF – S2-S6 Non-direct food contact (NSF-Registered Proprietary Substances and Nonfood Compounds)
 5 Products without hazard pictogram as per (EC) No. 1272/2008 in section 2.2

Auxiliary products for cyanoacrylate instant adhesives

	Designation	Colour	Application	Container size Bulk containers on request
5150	Primer	Colourless	Product to improve adhesion in difficult-to-bond materials e.g. PA12, PE, PETP, PI, POM, PP, PTFE, MVQ, TPE etc.	10 ml, 50 ml, 1l
5100	Activator	Colourless	Product to increase curing speed of instant adhesives	150 ml, 1l
5000	Filler	White	Mineral filler for cyanoacrylate instant adhesives	30 g

Auxiliary products

	Designation	Colour	Application	Container size Bulk containers on request
9153	Adhesive remover	Colourless	Adhesive remover that absorbs liquid adhesives and detaches and removes cured excess or residues	20 ml, 1l
9190	Metal cleaner	Colourless	Product for cleaning and de-greasing metals, ferrite, ceramics and glass	500 ml
9195	Plastic cleaner	Colourless	Product for cleaning and de-greasing plastics	500 ml

Elastic Adhesives and Sealants

TYPICAL APPLICATIONS FOR SILICONES AND MS POLYMER (ELASTIC ADHESIVES/SEALANTS)



SILICONE FOR AUTOMOTIVE

- + High temperature resistance
- + Excellent resistance to chemicals (e.g. engine oil, gear oil and coolants)
- + Application examples: Sealing of oil sumps and gearboxes in the engine



SILICONE FOR ELECTRONICS

- + Non-corrosive, no aggressive cleavage products
- + No fogging on optical elements
- + Application examples: Fuel injection systems; corrosion protection of circuit boards



MS POLYMER AS GENERAL PURPOSE SEALANT

- + Hazard label, silicone and isocyanate free
- + Can be overpainted (even wet on wet)
- + Application examples: Groove-type sealing for wheel housings, etc.



MS POLYMER FOR ELASTIC BONDING

- + Bonding and sealing in a single step
- + Wide adhesion spectrum and can absorb large differences in thermal expansion
- + Application examples: Control cabinet construction

Overview of elastic adhesives and sealants

1K RTV silicones

	Colour	Chemical base	Viscosity (shear rate 10 s ⁻¹) [mPas]	Viscosity (shear rate 100 s ⁻¹) [mPas]	Tensile strength (as per DIN 53504 S2)	Elongation at break [%] (DIN 53504 S2)	Temperature range [°C]	Skin formation [min]	Density [g/cm ³]	Through-curing 24 h at 23°C/50% rH [mm]	Shore A hardness (DIN 53505)	Container size Bulk containers on request
3110	black	Mod. oxime silicone	70,000	20,000	2.0	~500	-60 to +260	~7	1.21	2-3	30	200 ml, 310 ml
3120	Red	Mod. oxime silicone	70,000	20,000	2.0	~500	-60 to +315	~7	1.27	2-3	26	200 ml, 310 ml
3130	Blue	Mod. oxime silicone	70,000	20,000	2.0	~500	-60 to +260	~7	1.27	2-3	30	200 ml
3140	Colourless	Mod. oxime silicone	20,000	8000	1.0	~400	-60 to +260	~7	1.00	2-3	15	200 ml
3160	Grey	Mod. oxime silicone	70,000	20,000	2.0	~500	-60 to +260	~7	1.22	2-3	30	200 ml, 310 ml

1K MS polymers

	Colour	Viscosity (shear rate 10 s ⁻¹) [mPas]	Viscosity (shear rate 100 s ⁻¹) [mPas]	Tensile strength [N/mm ²] (DIN 53504)	Elongation at break [%] (DIN 53504)	Temperature range [°C]	Shore A hardness (DIN 53505)	Skin formation [min]	Through-curing 24 h at 23°C/50% rH [mm]	Container size Bulk containers on request
6200	White	120,000	45,000	>3	500	-40 to +90	42	25	3	310 ml
6201	Grey	120,000	45,000	>3	500	-40 to +90	42	25	3	310 ml
6205	black	120,000	45,000	>3	500	-40 to +90	42	25	3	310 ml
6565	Grey	Self-levelling		>2.8	200	-40 to +90	40	5	3	600 ml

ADHESIVES AND SEALANTS WITHOUT HAZARD LABELS

The use of adhesives and sealants may bear some risks for human health and the environment. Reactive adhesives and sealants often contain substances that can cause skin irritation and allergies. The use of such adhesives therefore requires special health and safety precautions. Employers in all countries are obliged by national legislation to implement health and safety measures. Article 6 of European directive 89/391/EEC sets out these obligations.

Starting the development of label-free adhesives and sealants 20 years ago, Kisling early focused on work safety and sustainability. With its comprehensive range, today Kisling is the leading manufacturer of adhesives with a 'white' safety information data sheet. These products do not need any hazard symbols.



THE KISLING SUSTAINABILITY LABEL

All hazard label-free adhesives and sealants are marked with the Kisling sustainability label. This label stands for highest quality, performance and sustainability throughout all stages of the product lifecycle – from procurement and production through processing to disposal.

TRUSTED ADHESIVES AND SEALANTS FOR TOUGH APPLICATIONS

Kisling's commitment to sustainable products contributes to a healthy balance between functionality, health and safety in your business. Hazard label-free adhesives and sealants by Kisling have been used successfully by our customers for more than two decades. Our more than 20 established products with 'white' datasheets hold up in every comparison of quality and performance.

GOOD REASONS FOR USING ADHESIVES WITH A 'WHITE' SAFETY DATASHEET

- + Enhanced health and safety at work
- + Skin irritations and allergies are minimised
- + Less loss of work due to illness
- + Reduced environmental burden
- + Very wide selection for diverse applications
- + The right solution even for demanding applications

Accessories



Overview

Quadro + Helix mixer

We offer a wide selection of suitable mixers. We will be happy to advise you, or why not request our summary of available options.

Screw nozzles (set of 10)

310 ml	Hybrid polymer Euro cartridges	Type 4472039
310 ml	Hybrid polymer triangular screw nozzle	Type 4472051
310 ml	Hybrid polymer Rika screw nozzle	Type 4472052
200 ml	Replacement pressurised can	Type 4432012

Manual dispensing guns for two-component adhesives

50 ml	Double cartridges 1:1 and 2:1	Type 4472101
50 ml	Double cartridges 10:1	Type 4472105
200 ml	Double cartridges 1:1 and 2:1	Type 4472300
400 ml	Double cartridges 1:1	Type 4472303
490 ml	Double cartridges 10:1	Type 4472320

Manual dispensing guns for Euro cartridges

310 ml	Euro cartridges (pneumatic)	Type 4472307
310 ml	Jetflow (pneumatic)	Type 4472311
310 ml	Manual dispensing guns	Type 4472304

Pneumatic dispensing guns for two-component adhesives

50 ml	Double cartridges 1:1 and 2:1	Type 4472111
200 ml	Double cartridges 1:1 and 2:1	Type 4472200
200 ml	Double cartridges 10:1	Type 4472305
400 ml	Double cartridges 1:1	Type 4472306
490 ml	Double cartridges 10:1	Type 4472321

Pneumatic dispensing guns for Euro cartridges

310 ml	Euro cartridges	Type 4472307
310 ml	Euro cartridges	Type 4472311

Pneumatic dispensing guns with spray function for tubular flow bags

400 ml and 600 ml flow bags	Type 4472309
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Nylon/stainless steel disposable needles, Luer Lock, fits on closure and cartridge dosing unit, 12 mm long (set of 25)

Internal 0.16 mm, lavender	Type 4492101
Internal 0.21 mm, transparent	Type 4492111
Internal 0.25 mm, red	Type 4492121
Internal 0.34 mm, orange	Type 4492131
Internal 0.41 mm, blue	Type 4492141
Internal 0.51 mm, violet	Type 4492151
Internal 0.60 mm, pink	Type 4492161
Internal 0.84 mm, green	Type 4492171
Internal 1.37 mm, peach	Type 4492181
Internal 1.55 mm, olive	Type 4492191



**BONDING +
SEALING +
ENCAPSULATION**

Polyethylene dosing tips, Luer Lock, fit on closure and cartridge dosing unit (set of 25)

Internal 0.26 mm, red	Type 4492561
Internal 0.41 mm, blue	Type 4492501
Internal 0.58 mm, pink	Type 4492511
Internal 0.84 mm, green	Type 4492521
Internal 1.20 mm, grey	Type 4492531
Internal 1.55 mm, olive	Type 4492541

Polyethylene dosing tips, Luer Slip, fit on closure and cartridge dosing unit (set of 50)

Internal 0.50 mm, transparent	Type 4492011
Internal 1.00 mm, transparent	Type 4492022

Dosing system and accessories

5 cc	Polypropylene cartridges, transparent	Type 4496001
10 cc	Polypropylene cartridges, transparent	Type 4496002
30 cc	Polypropylene cartridges, transparent	Type 4496003
55 cc	Polypropylene cartridges, transparent	Type 4496007
5 cc	Cartridge connection with hose, filter and quick coupling	Type 4496011
10 cc	Cartridge connection with hose, filter and quick coupling	Type 4496012
30/55 cc	Cartridge connection with hose, filter and quick coupling	Type 4496013
5 cc	Cartridge end closure	Type 4496031
10 cc	Cartridge end closure	Type 4496032
30/55 cc	Cartridge end closure	Type 4496033
5 cc	Cartridge piston, polyethylene	Type 4496041
10 cc	Cartridge piston, polyethylene	Type 4496042
30/55 cc	Cartridge piston, polyethylene	Type 4496043
	Cartridge valve gate	Type 4496061
	Filter to protect dosing equipment	Type 4496062

Special application accessories

Dosing tip with PTFE insert, internal 0.26mm, pink	Type 4496070
Dosing tip with PTFE insert, internal 0.60mm, grey	Type 4496071
Dosing brush tip for thin media, soft bristles	Type 4496063
Dosing brush tip for thin media, hard bristles	Type 4496064



When using a new cartridge, proceed as follows:

1. Push the safety lever of the pistol upwards and pull the piston rod all the way backwards
2. Insert the cartridge into the gun and snap it into place (Fig. 1)
3. Push the piston rod into the cartridge until it stops
4. Remove the cartridge seal
5. Carefully pull the trigger until adhesive emerges from both openings. The cartridges are overfilled so that no loss occurs (Fig. 2)
6. Attach the mixing tube and lock it in place either by turning it 90° or by screwing on the union nut (Fig. 3)
7. Before use, press out and discard one mixing tube content (Fig. 4)
8. The adhesive is usually only applied to one component. However, it is also possible to apply on both sides, depending on the application. After the adhesive has been applied, the joining process and any fixing must be carried out under consideration of the pot life
9. If the processing interruptions are shorter than the pot life of the respective product, the same mixing tube can be used again
10. When work is finished or after long interruptions, the mixing tube can be left on the cartridge as a seal
11. Before further processing, remove the old mixing tube and replace it with a new one

For further information, please refer to the technical data sheets.

Process and application advice: we are here to support

Application details, technical information and all certificates and specific approvals can be found at www.kisling.com

Are you a design engineer or technician and responsible for using adhesives?

We are happy to assist

Contact us on

+41 58 272 02 72 or

+49 8171 99982 30 or via

info@kisling.com

Our current terms and conditions apply.

Before using or processing any product, always consult the latest technical data sheet and safety data sheet.

havasis

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